WHAT IS CLAIMED IS:

1. A positive active material for a rechargeable lithium battery comprising:

a core comprising at least one compound represented by Formula 1;

an active metal oxide shell formed on the core, the metal oxide being capable of stabilizing a structure of the active material:

Formula 1

 $LiA_{1-x-y}B_xC_yO_{\cancel{a}}$

where $0 \le x \le 0.3$, $0 \le y \le 0.01$;

A is an element selected from the group consisting of Co and Mn;

B is an element selected from the group consisting of Ni, Co, Mn, B, Mg, Ca, Sr, Ba, Ti, V, Cr, Fe, Cu and Al; and

C is an element selected from the group consisting of Ni, Co, Mn, B, Mg, Ca, Sr, Ba, Ti, V, Cr, Fe, Cu and Al.

- 2. The positive active material of claim 1 wherein a metal in the active metal oxide shell is an element selected from the group consisting of Mg, Al, Co, K, Na and Ca.
- 3. The positive active material of claim 2 wherein the metal in the active metal oxide shell is Al.
- 4. The positive active material of claim 1 wherein the active metal oxide has an amorphous phase.
- 5. The positive active material of claim 1 wherein the positive active material is formed of minute particles in an agglomerated state such that a

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particle size of the active material is between 0.1 and 100 µm.

- 6. The positive active material of claim 1 wherein the positive active material is LiCoO₂.
- 7. The positive active material of claim 1 wherein the active metal oxide shell is processed with minute particles of 5-15nm in size.
- 8. A rechargeable lithium battery comprising a positive active material, the positive active material comprising a core comprising at least one compound represented by Formula 1 and an active metal oxide shell formed on the core, the active metal oxide being capable of stabilizing a structure of the active materials.

Formula 1

 $LiA_{1-x-y}B_xC_yO_2$

where $0 \le x \ne 0.3$, $0 \le y \le 0.01$;

A is an element selected from the group consisting of Co and Mn;

B is an element selected from the group consisting of Ni, Co, Mn, B, Mg, Ca, Sr, Ba, Ti, V, Cr, Fe, Cu and Al; and

C is an element selected from the group consisting of Ni, Co, Mn, B, Mg, Ca, Sr, Ba, Ti, V, Cr, Fe, Cu and Al.

- 9. The rechargeable lithium battery of claim 8 wherein the metal in the active metal oxide shell is an element selected from the group consisting of Mg, Al, Co, K, Na and Ca.
- 10. The rechargeable lithium battery of claim 9 wherein a metal in the active metal oxide shell is Al.
 - 11. The rechargeable lithium battery of claim 8 wherein the active

metal oxide has an amorphous phase.

12. A positive active material for a rechargeable lithium battery comprising:

a core comprising LiCoO₂; and

an active metal oxide shell formed on the core.

- 13. The positive active material of claim 12 wherein a metal in the active metal oxide shell is an element selected from the group consisting of Mg, Al, Co, K, Na and Ca.
- 14. The positive active material of claim 13 wherein the metal in the active metal oxide shell is Al.
- 15. The positive active material of claim 12 wherein the active metal oxide has an amorphous phase.
- 16. The positive active material of claim 12 wherein the positive active material is formed of minute particles in an agglomerated state such that a particle size of the active material is between 0.1 and 100μ m.
- 17. The positive active material of claim 12 wherein the active metal oxide shell is processed with minute particles of 5-15nm in size.
- 18. A positive active material for a rechargeable lithium battery prepared by producing a crystalline powder or a semi-crystalline powder of Formula 1;

coating the crystalline powder or the semi-crystalline powder with a metal alkoxide suspension; and

heat-treating the coated powder,

the positive active material comprising a core and an active metal oxide

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shell formed on the core, the metal oxide being capable of stabilizing the structure of the active material:

Formula 1

 $LiA_{1-x-y}B_x \mathcal{C}_y O_2$,

where $0 \le x \le 0.3$, $0 \le y \le 0.01$;

A is an element selected from the group consisting of Co and Mn;

B is an element selected from the group consisting of Ni, Co, Mn, B, Mg, Ca, Sr, Ba, Ti, V, Cr, Fe, Cu and Al; and

C is an element selected from the group consisting of Ni, Co, Mn, B, Mg, Ca, Sr, Ba, Ti, V, Cr, Fe, Cu and Al.

- 19. The positive active material of claim 18 wherein a metal in the active metal oxide shell is an element selected from the group consisting of Mg, Al, Co, K, Na and Ca.
- 20. The positive active material of claim 19 wherein the metal in the active metal oxide shell is Al.
- 21. The positive active material of claim 18 wherein the active metal oxide has an amorphous phase.
- 22. The positive active material of claim 18 wherein the positive active material is formed of minute particles in an agglomerated state such that a particle size of the active material is between 0.1 and $100\mu\text{m}$.
- 23. The positive active material of claim 18 wherein the active metal oxide shell is processed with minute particles of 5-15nm in size.
- 24. A positive active material for a rechargeable lithium battery comprising:



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a core comprising $LiCoO_2$; and an active Al_2O_3 shell formed on the core.

- 25. The positive active material for a rechargeable lithium battery of claim 24 wherein the active Al₂O₃ has an amorphous phase.
- 26. The positive active material for a rechargeable lithium battery of claim 24 wherein the positive active material is formed of minute particles in an agglomerated state such that a particle size of the active material is between 0.1 and $100\mu m$.
- 27. The positive active material of claim 24 wherein the active Al₂O₃ shell is processed with minute particles of 5-15nm in size.